REYCO®
INDUSTRIES INC.

"Certified to the ISO 9001 Standard"

MODEL 21B SUSPENSION TORQUE REQUIREMENTS

CHECK TORQUE VALUES AFTER "BREAK-IN" PERIOD OF APPROXIMATELY 1000 TO 3000 MILES, (OR 1600 TO 4800 KILOMETERS) AND ANNUALLY THEREAFTER. RETORQUE AT THE "BREAK-IN" PERIOD IS REQUIRED TO COMPLY WITH WARRANTY REQUIREMENTS AND TO ASSURE LONG TROUBLE-FREE PERFORMANCE. TORQUE REQUIREMENTS ARE AS FOLLOWS FOR FASTENERS WITH LIGHTLY LUBRICATED THREADS (SUCH AS NEW INSTALLATIONS).

U-BOLT NUTS, - STEEL SPRINGS	300-325 ft lb (410-440Nm)
U-BOLT NUTS, - COMPOSITE SPRINGS	250-275 ft lb (340-375Nm)
TORQUE ARM END NUTS, 1"	160-200 ft lb (220-275Nm)
ADJ TORQUE ARM CLAMP NUTS, 5/8"	125-150 ft lb (170-205Nm)
EQUALIZER BOLTS, 1"	400-450 ft lb (545-610Nm)
RETAINER BOLT NUTS, 1/2"	70-80 ft lb (95-110Nm)

NOTICE: THESE SETTINGS MUST BE MAINTAINED AT ALL TIMES. VALUES ARE EXPRESSED IN ENGLISH UNITS, ft lb=FOOT-POUNDS, AND METRIC UNITS, Nm=NEWTON-METERS.

P/N 250795 REV 10/98 USA/Metric