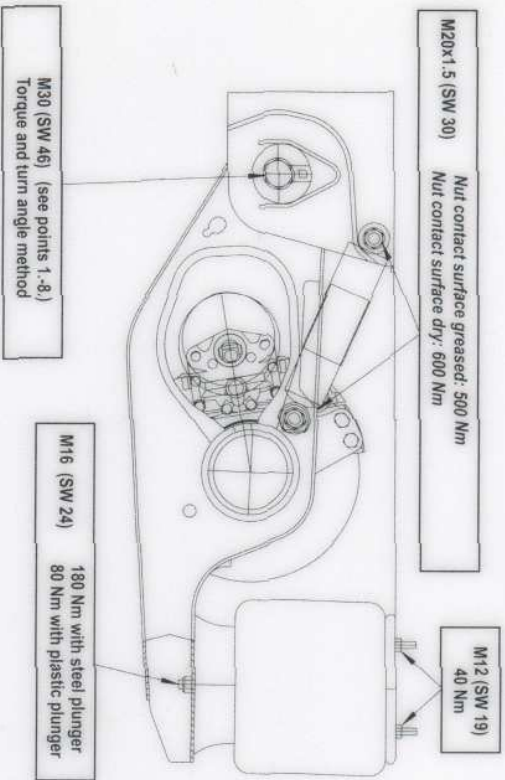




# INTRADISC SUSPENSION MAINTENANCE

## TORQUE SETTINGS AND PROCEDURES



1. Adjust the vehicle to ride height.
2. Pre-tighten the nuts M30/SW46 to 400 Nm using a torque wrench (see Fig. 1).
3. Make temporary marks on the hanger, washer, hexagon head bolt and nut over one corner of the nut (see Fig. 2).
4. Tighten the nut a further 120° (2 nut corners), holding the bolt head to prevent the bolt from turning with the nut (see Fig. 3).
5. Perform a visual check. Correct the turn angle, if necessary.
6. Make marks with a centre-punch on the washer, hexagon head bolt and nut in a line after completing the tightening procedure.

