

SAF

SUSPENSION MAINTENANCE TORQUE SETTINGS & PROCEDURES



Apply marking and inspect visually

Use an impact wrench or extend lever to $L = 2.5m$

U'BOLTS

TIGHTEN U'BOLT NUTS (DIAGONALLY IN THREE STAGES USING TORQUE WRENCH)	750NM
SHOCK ABSORBER	400NM
AIR SPRING TOP MOUNTING	40NM
AIR SPRING BOTTOM MOUNTING	20NM

PIVOT BOLT-LUBRICATED

1. PRETIGHTEN PIVOT BOLT **NUT** TO 400NM, USE TORQUE WRENCH !
(width across flats: 46mm).
2. CONTINUE TURNING NUT THROUGH 120deg (TWO FLATS). CORRECTLY FOLLOWING THIS PROCEDURE MEANS NO FURTHER TIGHTENING WILL BE NECESSARY

Retighten u-bolt nuts again after approx. 5,000km

Use torque wrench only. The use of impact wrenches is strictly forbidden


Transpecs
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