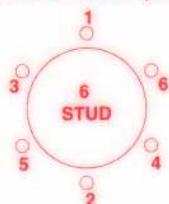
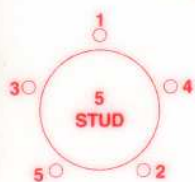


TORQUE SPECIFICATIONS

For ALCOA FORGED ALUMINIUM & ALL STEEL WHEELS
with pilot mounting & ball seat mounting systems.

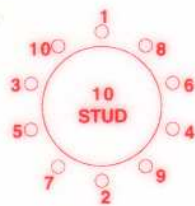
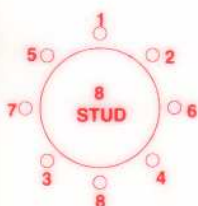
Recommended torque dry 450 ± 50 ft lbs

610 ± 68 nm



Tighten nuts to 50 ft lb. (68 nm)
using the sequence shown.

Check disc wheels for
proper positioning on pads,
spigots & against flanges.



Tighten nuts to recommended
torque using sequence shown.

RECHECK TORQUE SETTING AFTER 100 TO 200 KMS OF SERVICE.

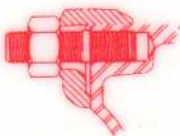
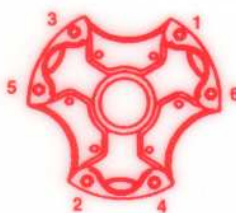


TRANSPORT SPECIALTIES LTD
P.O. BOX 77064 AUCKLAND 3

TORQUE SPECIFICATIONS

SPOKE WHEELS

TIGHTEN NUT ONE QUARTER TURN AT A TIME IN SEQUENCE SHOWN.
RECOMMENDED TORQUE : DRY 200 - 250 FT. LBS. (270-340 NM)



HEEL TYPE CLAMP Gap permissible but not required if gap exceeds $1/4"$
or clamp bottomsout before reaching 80% of recommended torque, check
to insure that proper clamps and spaces are being used.

RECHECK TORQUE SETTING AFTER 100 TO 200 KMS OF SERVICE.



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