

Heavy vehicle specialist inspector's or manufacturing inspecting organisation's name (PRINT IN CAPS)

CHRIS CLARKE

ID

CJC

Plate number (optional)

VIN/chassis number
7A9D10011N2023162

Make

DOMETT

Component being certified:

Chassis

Load anchorage

Model (optional)

D1001

Log bolsters

Towing connection

Brakes

Certification category

HVEK

SRT

PSV stability

PSV rollover

Swept path

PBS

Description of work

CERTIFY TO SCHEDULE 5 OF LTR 32015: NZ HEAVY VEHICLE BRAKE SPECIFICATION.
 CARRY OUT BRAKE CALCULATIONS, INSPECTION AND ECU END OF LINE PROTOCOL.
 4A TANKER
 RSS ON TYRE: 265 70 R19.5
 FOR SYSTEM ARCHITECTURE, PLEASE REFER TO PDS WORKSHEET & SCHEMATIC.

Code/standard/rule certified to

LTR 32015, SCHEDULE 5

Component load rating(s)

26 Tonnes GVM

General drawing number(s)

N/A

15 Tonne (Front group ratings)
 15 Tonne (Rear group ratings)

Supporting documents

BRAKE RULE CERTIFICATE

LC220805

BRAKE CALCULATION #

2022 ROR 4A WPC

Special conditions (optional)

WARNING LAMP MUST ILLUMINATE WHEN IGNITION IS SWITCHED ON & THEN
 EXTINGUISH IMMEDIATELY OR WHEN VEHICLE SPEED EXCEEDS 7 KM/H

Certification expiry date (if applicable)

N/A [UNLESS MODIFIED]

OR

Hubodometer reading (whichever comes first)

Designer's ID (if different from inspector below)

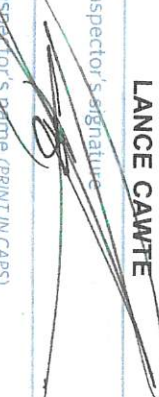
LANCE CAWTE

L P C

Declaration

I the undersigned, declare that I am the heavy vehicle specialist inspector identified and I hold a current valid appointment. I certify that the above mentioned vehicle component's design, manufacture and installation, and this certification complies in all respects with the Land Transport Rule: Vehicle Standards Compliance 2002 and my appointment. To the best of my knowledge the information contained in the certificate is true and correct.

Inspector's signature



Inspector's name (PRINT IN CAPS)

CHRIS CLARKE

ID number

6075

Date

12.08.2022

Number

837688

CoF vehicle inspector ID (if applicable)

CoF vehicle inspector signature (if applicable)

Date

All fields are mandatory unless otherwise stated.

distribution: DOMETT
 2022 ROR 4A WPC

please note!

This brake calculation is made under consideration of the legal prescriptions mentioned above in the version valid at the time of making the program (V6:18.07.12).
 -the functional characteristics of our products as well as the data of the brake out of the test approvals of the axle manufacturers, and
 -the other vehicle data included in the brake calculation.
 Please check whether these data correspond to the actual vehicle data.
 Our conditions of delivery apply (particularly section 9.0).
 In any case we comment to do a braking harmonisation!
 WABCOBrake V6:18.07.12 db 31.08.2018

vehicle manufacturer: DOMETT
 trailer model : 4A TANKER, D1001
 trailer type : 4-axle-full-trailer
 remarks : air / hydraulic / VA suspension
 WABCO TRAILER - EBS
 TRISTOP 3+4: T.16/24
 265/70 R 19,5

axle 1 + 2 + 3 + 4 : Assali Stefen, K, 361-071-04 ECE Re 432,

		unladen	Laden
total mass	P	5200	30000
axle 1	P1	1400	7500
axle 2	P2	1400	7500
axle 3	P3	1200	7500
axle 4	P4	1200	7500
wheel base	E	5070	5070
centre of gravity height	h	700	1492

	axle 1	axle 2	axle 3	axle 4
no. of combined axles	1	1	1	1
no. of brake chambers per axle line	2	2	2	2
The power output corresponds to	BZ 122.1	BZ 122.1	BZ 119.6	BZ 119.6
brake chamber manufacturer	Meritor	Meritor	Meritor	Meritor
chamber size	20.	20.	T.16/24	T.16/24
lever length	74	74	74	74
brake factor	20.26	20.26	20.26	20.26
dyn. rolling radius	421	421	421	421
dyn. rolling radius	421	421	421	421
threshold torque	7.0	7.0	7.0	7.0

calculation:

chamber pressure(rdyn min)	pH at z=22,5%bar	2.4	2.4	2.3	2.3
chamber pressure(rdyn max)	pH at z=22,5%bar	2.4	2.4	2.3	2.3
chamber press.(servo)pcha at pm6,5bar	bar	6.1	6.1	5.3	5.3
piston force	ThA at pm6,5bar	7071	7071	5304	5304
brake force(rdyn min)T lad.	at pm6,5bar	50425	50425	37841	37841
brake force(rdyn max)T lad.	at pm6,5bar	50425	50425	37841	37841
Brake force incl. 1 % rolling resistance	%	26.7	26.7	23.3	23.3

braking rate z laden 0.600 for rdyn min
 z = sum (TR)/PRmax 0.600 for rdyn max

Trailer may only be operated in combination with trucks/tractors with ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 20HSCLD65

axle 2:

valve 1: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 20HSCLD65

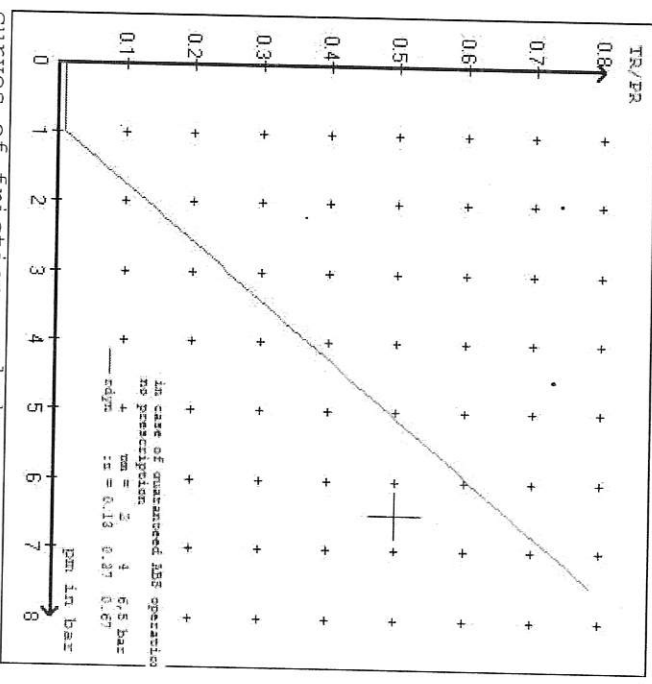
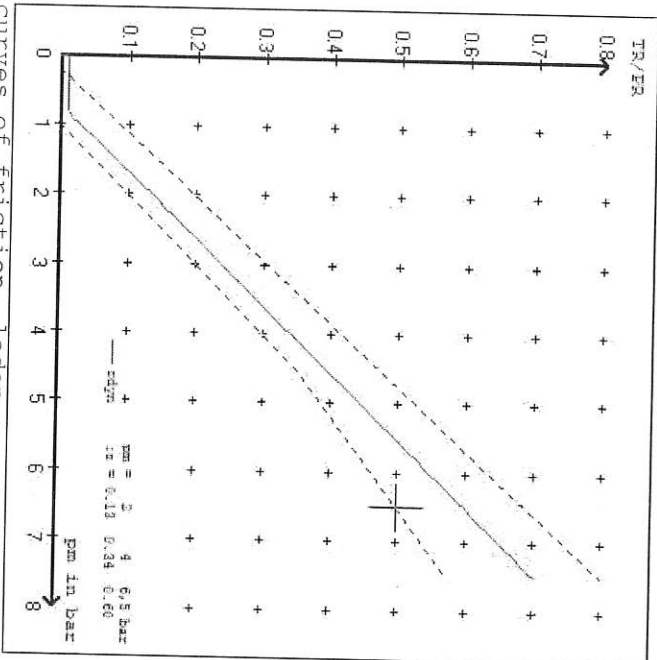
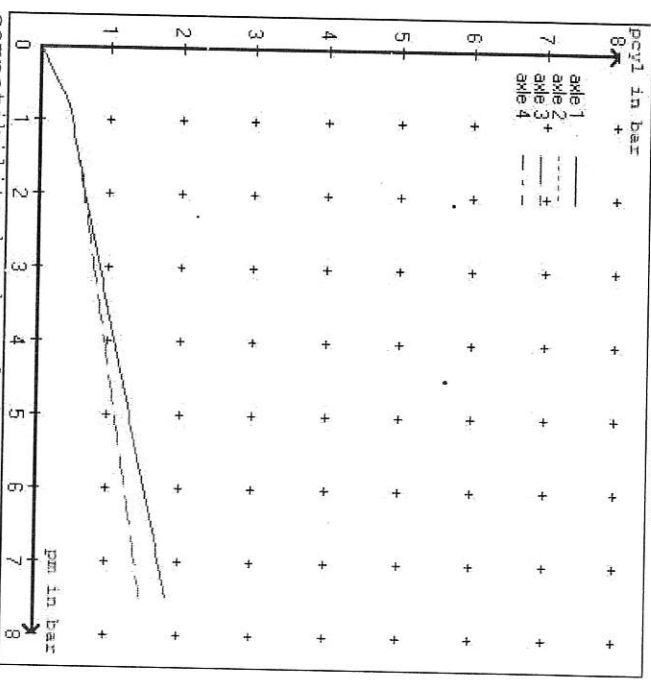
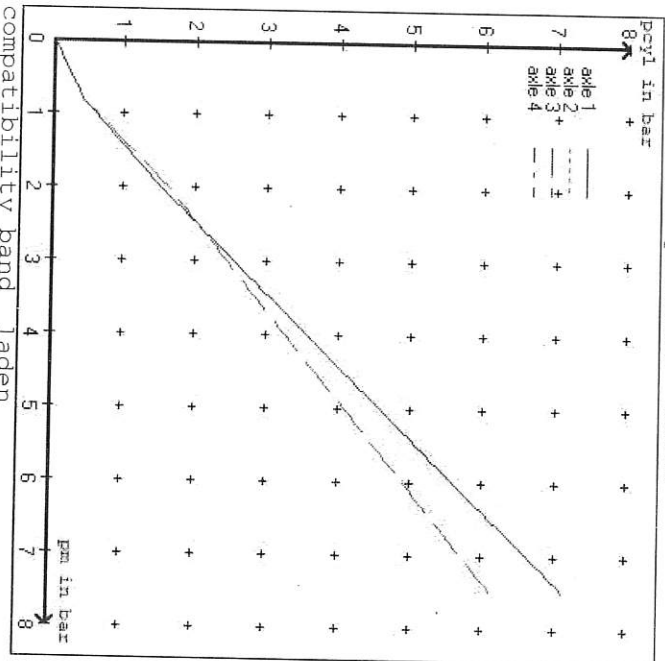
axle 3:

valve 1: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Meritor 1624HTLD64

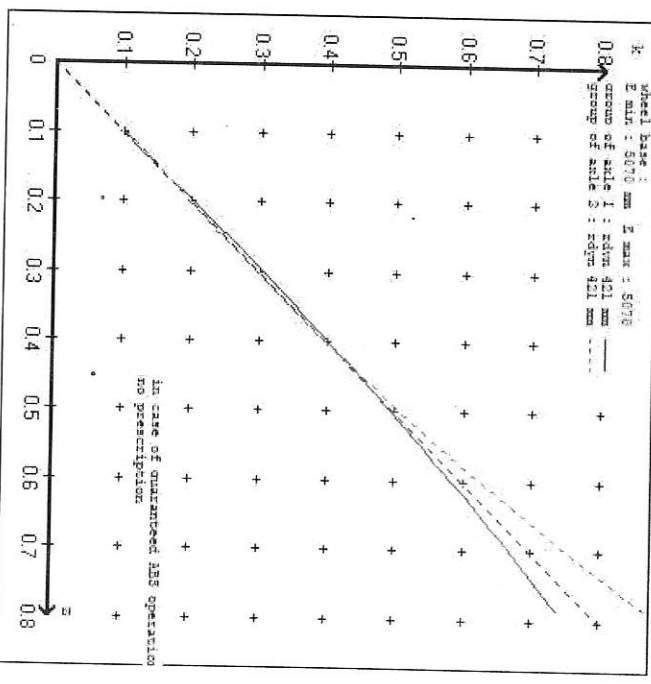
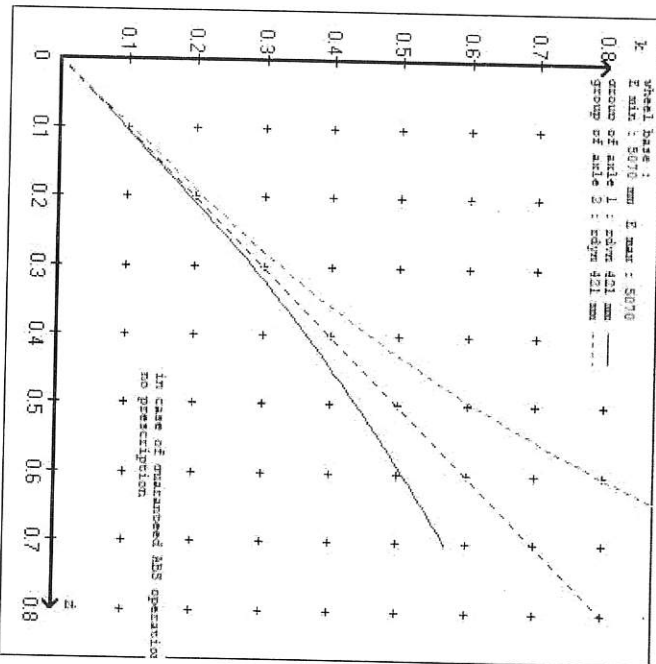
axle 4:
valve 1: 480 102 ... 0 WABCO
EBS trailer modulator
brake cylinder: Meritor 1624HTLD64

test type III (zIII = 0.30)	for rdyn min :	axle1	axle2	axle3	axle4
at pm 3.6 bar =>	pcha in bar :	3.1	3.1	2.9	2.9
test type III (zIII = 0.06)	for rdyn min :	axle1	axle2	axle3	axle4
at pm 1.3 bar =>	pcha in bar :	0.9	0.9	0.9	0.9



curves of friction laden

curves of friction unladen



vehicle manufacturer: DOMETT
 trailer model : 4A TANKER, D1001
 trailer type : 4-axle-full-trailer

brake chamber and lever length :

axle 1 : 2 x type/diameter 20. (Meritor) Lever length 74 mm
 axle 2 : 2 x type/diameter 20. (Meritor) Lever length 74 mm
 axle 3 : 2 x type/diameter T.16/24 (Meritor) Lever length 74 mm
 axle 4 : 2 x type/diameter T.16/24 (Meritor) Lever length 74 mm

brake diagram :

valve :
 480 207 0.. 0 WABCO EBS relay valve or 480 207 2.. 0
 480 102 ... 0 WABCO EBS trailer modulator

EBS input data

=====

vehicle manufacturer: DOMETT
 trailer model : 4A TANKER, D1001
 trailer type : 4-axle-full-trailer
 brake calculation no. : TP 2022A

tire circumference main axle : 2650 for rdyn max
 tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.8 bar z = 0.010
 2.0 bar z = 0.134
 (laden condition) 6.5 bar z = 0.600

axle	control pressure pm		brake pr. unladen	axle load laden	control pressure pm		brake pr. laden	axle load laden
	axle load unladen	bellow pr. unladen			bellow pr. laden	bellow pr. laden		
1	1400	to be	1.6	7500	to be	0.4	1.5	6.1
2	1400	entered by	1.6	7500	entered by	0.4	1.5	6.1
3	1200	the vehicle	1.3	7500	the vehicle	0.4	1.6	5.3
4	1200	manufact.	1.3	7500	manufact.	0.4	1.6	5.3
5	0		0,0	0		0,0	0,0	0,0

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

axle 1		axle 2		axle 3		axle 4	
axle load	pcyl1	axle load	pcyl1	axle load	pcyl1	axle load	pcyl1
1400	1.6	1400	1.6	1200	1.3	1200	1.3
1900	2.0	1900	2.0	1700	1.6	1700	1.6
2400	2.3	2400	2.3	2200	1.9	2200	1.9
2900	2.7	2900	2.7	2700	2.3	2700	2.3
3400	3.1	3400	3.1	3200	2.6	3200	2.6
3900	3.4	3900	3.4	3700	2.9	3700	2.9
4400	3.8	4400	3.8	4200	3.2	4200	3.2
4900	4.2	4900	4.2	4700	3.5	4700	3.5
7500	6.1	7500	6.1	7500	5.3	7500	5.3

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle: Assalli SteFTM or LM or LGen	brake lining: ROR 8616 AF (M13)
test report : 361-071-04 ECE Re 432	date : GA310709
axle 2 : reference axle: Assalli SteFTM or LM or LGen	brake lining: ROR 8616 AF (M13)
test report : 361-071-04 ECE Re 432	date : GA310709
axle 3 : reference axle: Assalli SteFTM or LM or LGen	brake lining: ROR 8616 AF (M13)
test report : 361-071-04 ECE Re 432	date : GA310709
axle 4 : reference axle: Assalli SteFTM or LM or LGen	brake lining: ROR 8616 AF (M13)
test report : 361-071-04 ECE Re 432	date : GA310709

calc. verif. of residual (hot) braking force type III
(item 4.2.1 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 22.7 % Fe
axle 2	(rdyn 421 mm)	T = 22.7 % Fe
axle 3	(rdyn 421 mm)	T = 18.2 % Fe
axle 4	(rdyn 421 mm)	T = 18.2 % Fe

calculated actuator stroke in mm
(item 4.3.1.1 of appendix 2 to annex 11)

axle 1	(sp = 58 mm)	s = 38 mm
axle 2	(sp = 58 mm)	s = 38 mm
axle 3	(sp = 57 mm)	s = 38 mm
axle 4	(sp = 57 mm)	s = 38 mm

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

axle1	THA = 7071 N
axle2	THA = 7071 N
axle3	THA = 5304 N
axle4	THA = 5304 N

calc. residual (hot) braking force in N
(item 4.3.1.4 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 43214 N
axle 2	(rdyn 421 mm)	T = 43214 N
axle 3	(rdyn 421 mm)	T = 32459 N
axle 4	(rdyn 421 mm)	T = 32459 N

basic test type III
of subject (calculated)
trailer (E) residual

braking rate of the vehicle (hot)braking
(item 4.3.2 to appendix 2 to annex 11) 0.60 0.51

required braking rate
(items 1.5.3 and 1.7.2 to annex 11) >= 0,4 and >= 0,6*E (0.36)

axle 1	(rdyn 421 mm)	T = 43214 N
axle 2	(rdyn 421 mm)	T = 43214 N
axle 3	(rdyn 421 mm)	T = 32459 N
axle 4	(rdyn 421 mm)	T = 32459 N

basic test type III
of subject (calculated)
trailer (E) residual

braking rate of the vehicle (hot)braking
(item 4.3.2 to appendix 2 to annex 11) 0.60 0.51

required braking rate
(items 1.5.3 and 1.7.2 to annex 11) >= 0,4 and >= 0,6*E (0.36)

Spring parking brake

	axle 3	axle 4
no of TRISTOP-actuators per axle	2	2
TRISTOP-actuator type	T.16/24	T.16/24
lever length	74	74
stat. tyre radius	401	401
at a stroke of		
min. force of spring brake	30	30
sp.brake chamber no Meritor.....	7605	7605
release pressure	4	4
	4.8	4.8

Calculation:

ratio until road
 $iFb = 1Bh * E_{\text{ta}} * C * r_{Bt} / (r_{Bn} * r_{\text{stat}})$ 3.7388 3.7388
 for rstat in mm 401 401
 brake force of spring br. Tf in N 56159 56159
 $Tf = (TFZ * KDZ - 2 * Co / 1Bh) * iFb$
 braking rate zf laden 0.392
 $zf = \text{sum}(Tf) / P + 0,01$

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
 to fulfill the regulations

$$\min Ef = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

min Ef = 3617 mm for E = 5070 mm
 =====
 min Ef = 3617 mm for E = 5070 mm
 =====

min Ef = minimum distance between front axle(s) (trailer) or support (semitrailer)
 and the rear axle(s) (resultant of the bogie) wheel base
 E =
 fzul = 0.80 maximum permissible frictional connection required
 zferf = 0.18 maximum required braking ratio of the parking brake
 h = 1492 mm height of center of gravity - laden
 PR = 15000 kg maximum bogie mass - laden
 P = 30000 kg maximum total mass - laden
 nf = 2 no. of axle(s) with TRISTOP spring brake actuators
 ng = 2 no. of bogie axle(s)

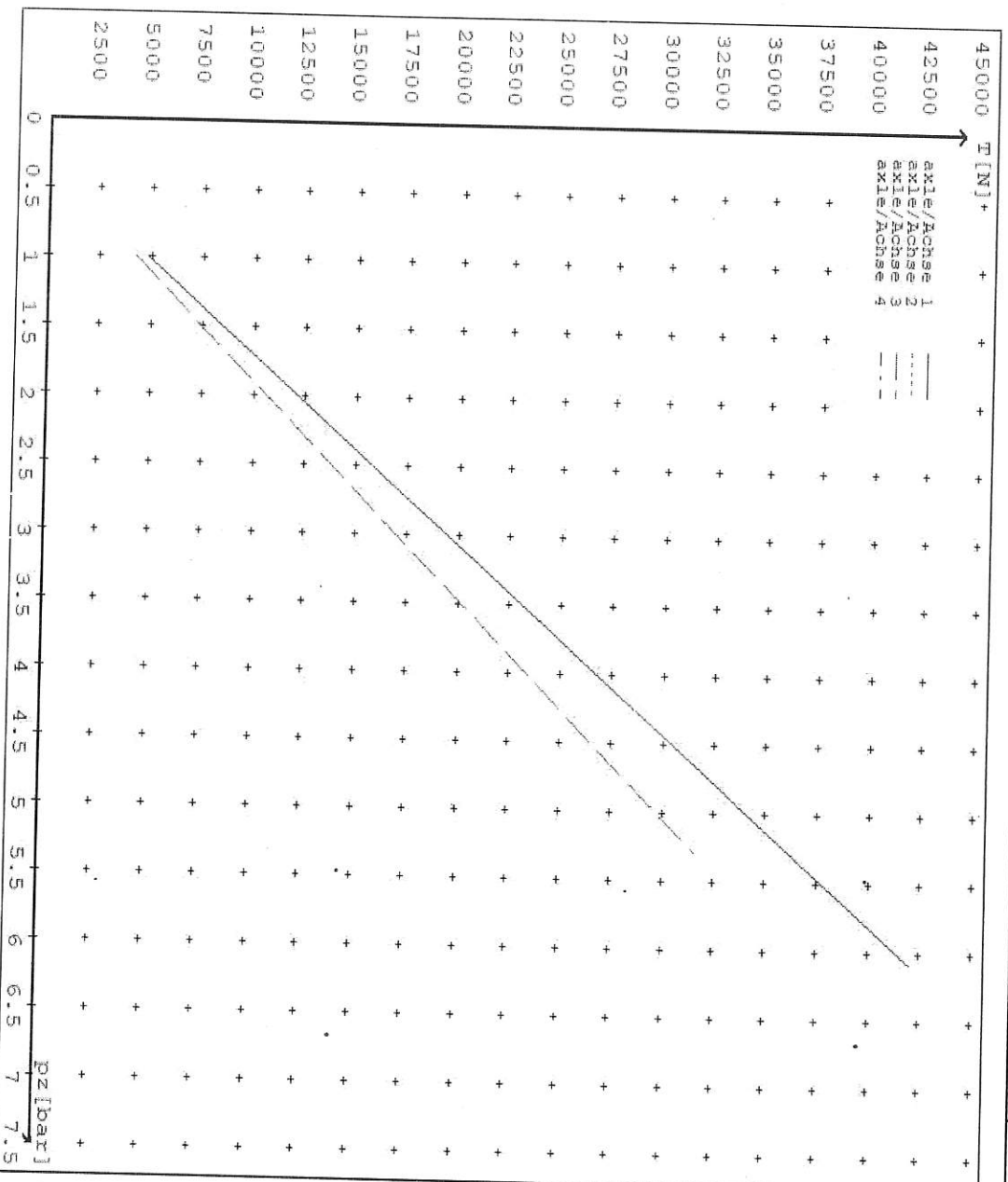
reference values

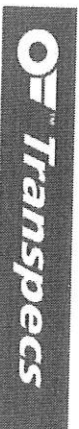
reference values for z = 50% for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0	4729	
	6.1	42021	
axle 2	1.0	4729	
	6.1	42021	
axle 3	1.0		4200
	5.3		31534
axle 4	1.0		4200
	5.3		31534

VIN - no.:

Brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	Axle (s) / Achse (n)			
	20./	20./	T.16/24	T.16/24
Maximum stroke smax = ...mm maximaler Hub smax = ...mm	65	65	64	64
Lever length = ...mm Hebellänge = ...mm	74	74	74	74





**NEW ZEALAND HEAVY VEHICLE BRAKE RULE 32015
WORKSHEET, PROCEDURE DOCUMENTATION SHEET
& CONFIRMATION OF COMPLIANCE**

CLIENT

MANUFACTURER: DOMETT TRAILERS
ADDRESS: Taurikura Drive, Tauranga 3110
FLEET: FONTEERRA

VEHICLE DETAILS

VEHICLE TYPE: 4A TANKER **CERT #:** LC220805
YEAR: 2022 **CALCULATION #:** 2022 ROR 4A WPC
MAKE: DOMETT **REGO #:**
MODEL: D1001 **LT400 #:** 837688
CHASSIS #: 2162 **ORDER #:** 8852

VIN #: 7A9D10011N2023162
GVM: t 26 **PRIME MOVER:** EBS / EUROPEAN
LOAD CONFIGURATION: UNIFORM DENSITY

GROUP RATINGS: t

FRONT		REAR	
	15		15
	5.07		

WHEEL BASE: m

UNLADEN COG m		MAX HEIGHT m		HEIGHT DECK m	
	0.7		2.38		1.00
	1.492				

COG: m

FRONT		REAR		TOTAL	
	2.8		2.4		5.2
	265 70 R19.5		265 70 R19.5		265 70R 19.5

TARE: t

FRONT		REAR		FITTED	
	2645		2645		1.3
	1.3		1.3		

TYRE SIZE: 265 70 R19.5

ROLLING CIRCUMFERENCE: MM

FRONT		REAR		FITTED	
	2645		2645		1.3
	1.3		1.3		

AXLE SPACING: m

FRONT		REAR		FITTED	
	2645		2645		1.3
	1.3		1.3		

BRAKE & AXLE DETAILS

	MAKE	MODEL	TEST REPORT
AXLE:	ROR_ASSALI_STEFFEN	ROR-SLX9 LRC DISC	361-071-04
POLE WHEEL FRONT:	90	POLE WHEEL REAR:	90
LINING MATERIAL:	ROR 8616	BRAKE FACTOR:	20.26
SENSED AXLES:	NOTES:		
SERIAL NUMBERS:	1 + 3		

1		
2		
3		
4		
5		

CHAMBER AND VALVING DETAILS

	AXLE 1 & 2	AXLE 3 & 4	AXLE 5
CHAMBERS:	HALEX_CHAMBERS	HALEX_BERTOCCO	N/A
BRAND:			
SIZE:	20, (125 200)	1616 (925/464/461/0)	N/A
STROKE: mm	66	63	
TEST REPORT #:	BC0175.0	BC 0006.0	
SPRING BRAKE FORCE: kN	N/A	6.28	
HOLDOFF PRESSURE: Bar	N/A	5	
FOUNDATION BRAKE:	MERITOR	MERITOR	
LEVER LENGTH: mm	74	74	N/A
BRAKE VALVES:	MAKE:	PART NUMBER:	PM PRESS. kPa
ECU PART #:	WABCO	480 102 08. 0 (MV)	80 kPa
3RD MODULATOR #:	WABCO	480 207 001 0 (24V)	80 kPa
ANTI-COMPOUNDING:	YES		
SPRING BRAKE RELAY:	SEALCO_SBR	110701	
YARD RELEASE VALVE:	SEALCO_YR	17600B	
INLINE RELAY FITTED:	N/A	N/A	
ECU DIRECTION:	<input checked="" type="checkbox"/> FRONT	<input type="checkbox"/> REAR	FRONT FRICTION: μ 0.51
SUBSYSTEMS:	<input type="checkbox"/> SMARTBOARD	<input type="checkbox"/> OPTI-LINK	<input type="checkbox"/> CAN ROUTER 446 122 050 0
	<input type="checkbox"/> ELEX 446 122 070 0	<input type="checkbox"/> TAILGUARD	

SUSPENSION

SUSPENSION TYPE:

FRONT	REAR
PNEUMATIC	PNEUMATIC

MAKE:

ROR_AIRSPRING	ROR_AIRSPRING
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MODEL:

ROR_INTRA	ROR_INTRA
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BELLOW SIZE:

SLX LRC	SLX LRC
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HEIGHT CONTROL VALVE:

464 008 011 0	464 008 011 0
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OTHER VALVES:

NORGREN 3042402	NORGREN 3042402
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RIDE HEIGHT *MM*:

250	250
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HANGER HEIGHT *MM*:

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PEDESTAL HEIGHT *MM*:

--	--

LIFT AXLE:

	N/A
--	-----

DUMP SWITCH:

	PNEUMATIC
--	-----------

LIFT AXLE VALVE:

	N/A
--	-----

PRESSURE LIMITING:

	N/A
--	-----

AIR TANKS

AIR TANKS STANDARD:

SAE J10A / EN286-2	
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FRONT

REAR

BRAKE TANK SIZE: L

C51902, 48L	C51902, 48L
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AUXILIARY TANK SIZE: L

	C51901, 25L x 2
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PRESSURE PROTECTION:

WABCO PEM: 461 513 002 0	
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AIR LINES

TEST POINTS:

CONTROL LINE:

FILTER X 1

TANK:

ECU X 1

REAR CHAMBER:

ECU X 2

FRONT CHAMBER:

LEFT 1st

DUOMATIC COLOUR CODED:

YES

ELECTRONIC HEIGHT SENSOR CALIBRATION

	TIMER TICKS [F/R]	MILLIMETRE [F / R]
UPPER LEVEL:		
NORMAL LEVEL:		
LOWER LEVEL:		

CHECKS AT COMMISSION OF VEHICLE

CHAMBER BUNGS REMOVED:

VALVE MOUNTING:

ECU BLANKING PLUGS CHECKED:

RESPONSE TIME:	MODULATOR 2.1	MODULATOR 2.2	RELAY VALVE
ms:	280	290	320

NOTES AND SPECIAL CONDITIONS

3/12/2021 received est build schedule.15/12/2021 request to do project, receive drawings etc.
24/3/2022 start files, request and receive product and trailer data. 25/3/2022 do calculations
and ECU files, start paperwork.
29/03/2022 Advised air reservoirs changed. Redo paperwork to reflect change.
10/8/2022 Advised vehicle files required. 11/8/2022 check & complete files, program, send SODC.

REASON FOR CERTIFICATION: NEW TRAILER

I UNDERSTAND AND DECLARE THAT I AM THE CERTIFIER IDENTIFIED BELOW AND HOLD A CURRENT VALID APPOINTMENT. I CERTIFY THAT AT THE TIME OF INSPECTION THE ABOVE MENTIONED VEHICLE COMPONENT DESIGN AND THIS CERTIFICATION COMPLIES IN ALL RESPECTS WITH THE LAND TRANSPORT RULE VEHICLE STANDARDS COMPLIANCE 2002 AND MY DEED OF APPOINTMENT. TO THE BEST OF MY KNOWLEDGE THE INFORMATION CONTAINED IN THIS CERTIFICATE IS TRUE AND CORRECT.

RULE / STD COMPLIED TO:

NEW ZEALAND HEAVY VEHICLE BRAKE RULE 32015, SCHEDULE 5, ADR-35, ECE-R13, FMVSS-121

DATE: 11/08/2022

SIGNED: Lance Clarke

CERTIFIER NAME & ID: CHRIS CLARKE CIC

SODC BY: LANCE CAWTE LPC

PHONE (BUS): 09-980-7300

FAX:

POSTAL ADDRESS: P.O. Box 98-971, Manukau 2241
New Zealand