

Heavy vehicle specialist inspector's or manufacturing inspecting organisation's name (PRINT IN CAPS)

CHRIS CLARKE

ID

CJC

Plate number (optional)

VIN/chassis number

7 A 9 D 1 0 0 1 4 N 2 0 2 3 1 8 | 6

Make

DOMEETT

Model (optional)

D1001

Certification category

HVEK

Description of work

CERTIFY TO SCHEDULE 5 OF LTR 32015: NZ HEAVY VEHICLE BRAKE SPECIFICATION.

CARRY OUT BRAKE CALCULATIONS, INSPECTION AND ECU END OF LINE PROTOCOL.

4A TANKER

RSS ON TYRE: 265 70 R19.5

FOR SYSTEM ARCHITECTURE, PLEASE REFER TO PDS WORKSHEET & SCHEMATIC.

Code/standard/rule certified to

LTR 32015, SCHEDULE 5

General drawing number(s)

N/A

Supporting documents

BRAKE RULE CERTIFICATE LC220610

BRAKE CALCULATION#:

2022 WABCO 4A WPC

Special conditions (optional)

WARNING LAMP MUST ILLUMINATE WHEN IGNITION IS SWITCHED ON & THEN

EXTINGUISH IMMEDIATELY OR WHEN VEHICLE SPEED EXCEEDS 7 KM/H

Certification expiry date (if applicable)

N/A [UNLESS MODIFIED]

Declaration

I the undersigned, declare that I am the heavy vehicle specialist

inspector identified and I hold a current valid appointment. I certify that the above mentioned vehicle component's design,

manufacture and installation, and this certification complies

in all respects with the Land Transport Rule: Vehicle Standards

Compliance 2002 and my appointment. To the best of my knowledge the information contained in the certificate is true and correct.

Designer's ID (if different from inspector below)

LANCE CAWTE

LPC

Inspector's signature

Inspector's name (PRINT IN CAPS)

CHRIS CLARKE

ID number

Date

21 07 2022

Number

830432

CoF vehicle inspector ID (if applicable)

CoF vehicle inspector signature (if applicable)

Date

All fields are mandatory unless otherwise stated.

WAECO START-UP LOG

WABCO START-UP LOG			
System	Trailer EBS-E	WABCO part number	480 102 080 0
Production date	2022-05-12	Serial number	897041639700A
Serial number (modulator)	00000552436		
Fingerprint Customer EOL / Customer Development / Flash Program	W503643 / 2022-07-21 ; 00000000 / 0000-00-00 ; 00000000 / 0000-00-00		
WABCO	TRAILER EBS-E	GGVSIADR TOP 070	TUEH TB 2007 - 019.00

Diagnostic memory	OK	Warning lamp control	OK
Parameter setting	carried out	Stop light supply	OK
EBS pressure test	OK	Lifting axle test	Not tested
Redundancy test	OK	ECAS height sensor calibration	Not tested
ABS sensor assignment	OK	Height sensor axle load	Not tested
RTR test	Not tested	Leak test	Not tested
immobilizer test	Not tested	Signal outputs	Not tested
Signal inputs	Not tested	Tag axle test	Not tested

Diagnostic memory	Not tested	Signal outputs	Not tested
TailGUARDlight	Not tested	TailGUARD	Not tested
Manufacturer	DOMETT	Vehicle ident. no.	7A9D10014N2023186
Vehicle type	4A TANKER, D1001	Odometer reading	0.0 km
Next service	0 km	Trip reading	0.0 km
Tester	Chris Clarke		
Date	2022-07-21 2:50:14 pm	Signature	

distribution:

DOMETT
 2022 SAF 4A WPC

please note!

This brake calculation is made under consideration of
 -the legal prescriptions mentioned above in the version valid
 at the time of making the program (V6.18.07.12).
 -the functional characteristics of our products
 as well as the data of the brake out of the test
 approvals of the axle manufacturers, and
 -the other vehicle data included in the brake calculation.
 Please check whether these data correspond to the actual vehicle data.
 Our conditions of delivery apply (particularly section 9.0).
 In any case we recommend to do a braking harmonisation!
 WABCOBrake V6.18.07.12 db 31.08.2018

vehicle manufacturer:

DOMETT

trailer model

: 4A TANKER, D1001

trailer type

: 4-axle-full-trailer

remarks

: air / hydraulic / VA suspension
 WABCO TRAILER - EBS
 TRISTOP 3+4: 16/16
 265/70 R 19,5

axle 1 + 2 + 3 + 4 : SAF, SBS 1918, TDB 0870 ECE,

	<u>unladen</u>				<u>laden</u>
	<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	
total mass					
P in kg	1	1	1	1	1
P1 in kg	2	2	2	2	2
P2 in kg					1400
P3 in kg					1400
P4 in kg					1200
E in mm					1200
h in mm					5070 - 5070
					700
					1492

	<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>
no. of combined axles	1	1	1	1
no. of brake chambers per axle line	2	2	2	2
The power output corresponds to	KDZ	BZ 122.1	BZ 122.1BC	0006.0BC
brake chamber manufacturer		Merritor	Merritor	WABCO
chamber size				WABCO
lever length	1Bh in mm	20.	20.	16/16
brake factor		76	76	76
dyn. rolling radius	rdyn min in mm	22.37	22.37	76
dyn. rolling radius	[rdyn max in mm]	42.1	42.1	76
threshold torque	Co Nm	42.1	42.1	76
		6.0	6.0	76
				76

calculation:

chamber pressure (rdyn min) pH at z=22, 5%bar	2.1	2.1	2.1	2.1
chamber press. (servo)pcha at pm6, 5bar	2.1	2.1	2.1	2.1
piston force ThA at pm6, 5bar	5.5	5.5	4.6	4.6
brake force (rdyn min) T lad. at pm6, 5bar	6332	6332	4648	4648
brake force (rdyn max) T lad. at pm6, 5bar	51239	51239	37636	37636
Brake force incl. 1 % rolling resistance	51239	51239	37636	37636
proportion	26.5	26.5	23.5	23.5

braking rate z laden
 z = sum (TR) / PRmax

0.604 for rdyn min
 0.604 for rdyn max

Trailer may only be operated in combination with trucks/tractors with
 ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 480 207 0.. 0
EBS relay valve

WABCO or 480 207 2.. 0

brake cylinder: Meritor 20HSCLD65

axle 2:

valve 1: 480 207 0.. 0
EBS relay valve

WABCO or 480 207 2.. 0

brake cylinder: Meritor 20HSCLD65

axle 3:

valve 1: 480 102 .. 0
EBS trailer modulator

WABCO

brake cylinder: WABCO 925 464 4.. 0 / 925 484 96. 0

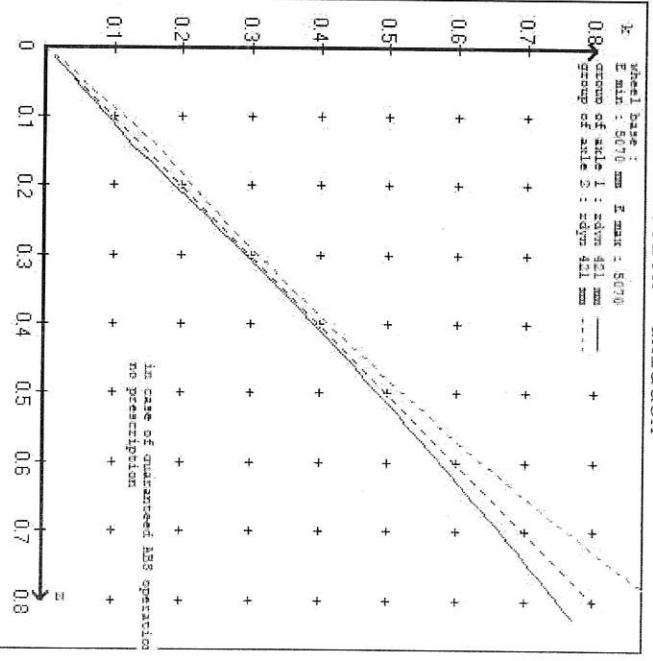
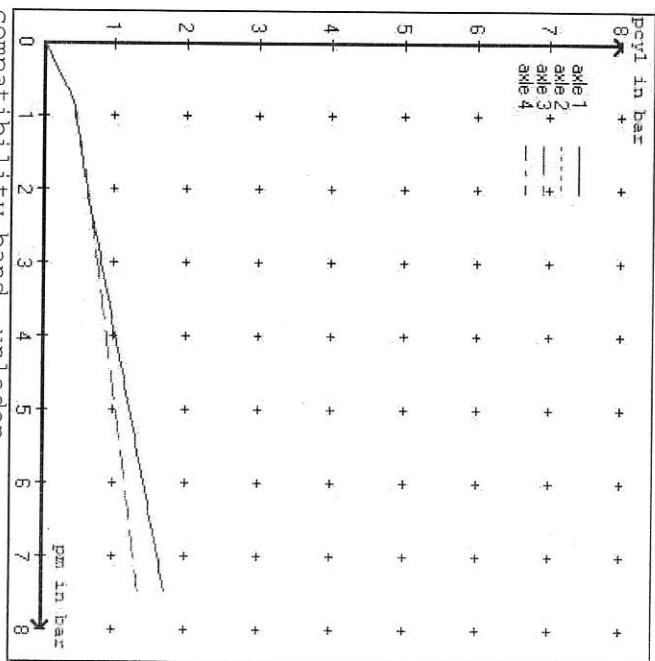
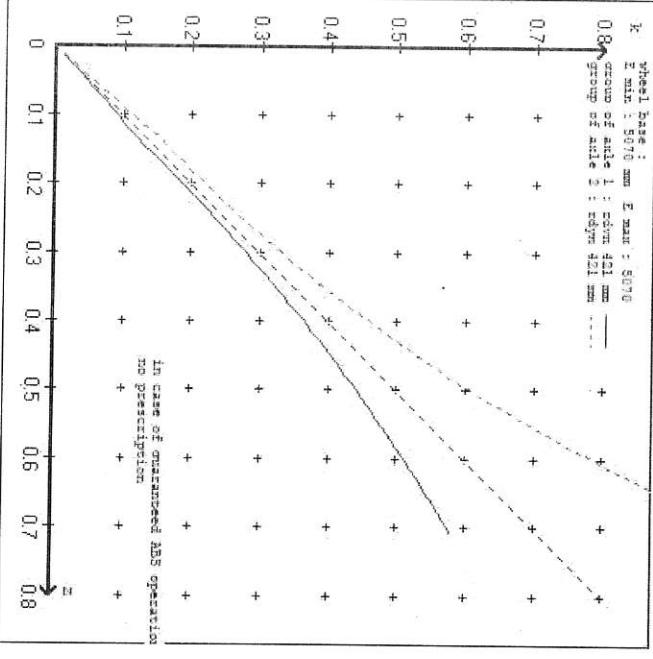
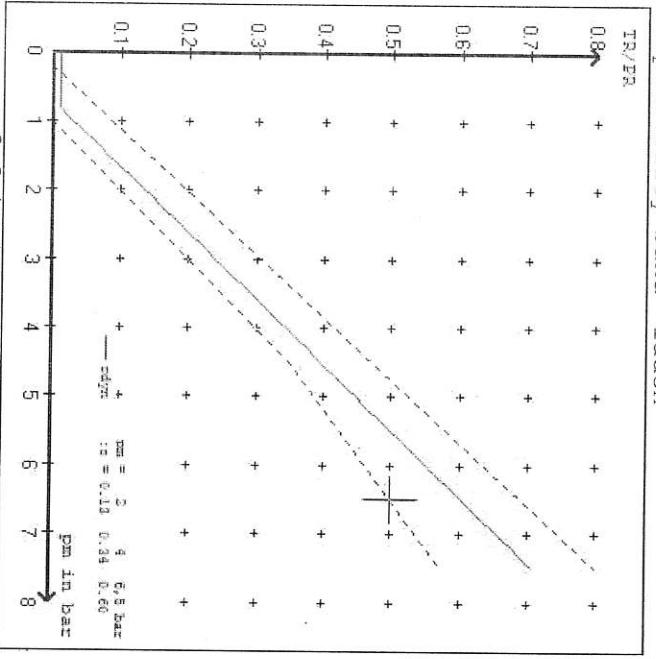
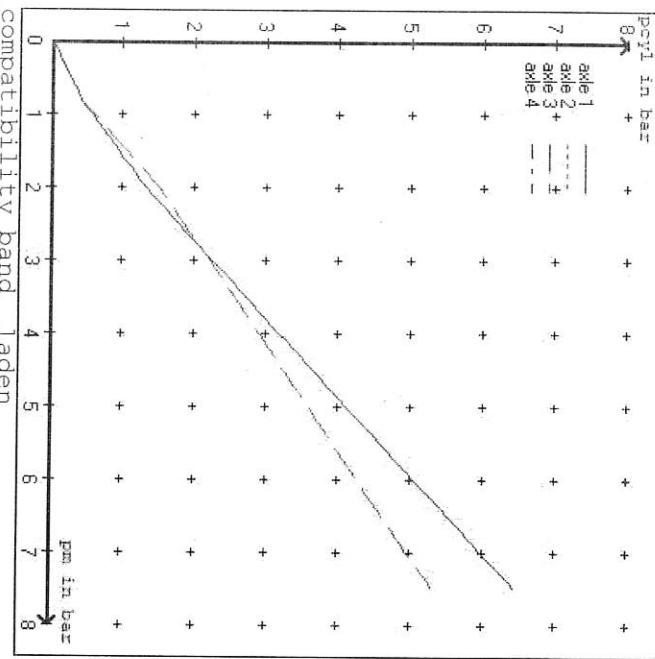
axle 4:
valve 1: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: WABCO 925 4164 4.. 0 / 925 484 96. 0

test type III (zIII = 0.30) for rdyn min : axle1 axle2 axle3 axle4
at pm 3.6 bar => pcha in bar : 2.8 2.8 2.6 2.6
test type III (zIII = 0.06) for rdyn min : axle1 axle2 axle3 axle4
at pm 1.3 bar => pcha in bar : 0.8 0.8 0.9 0.9

Transport Special. -brake calculation no: TP 2022A date 25.03.2022
brake chamber pressure laden

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vehicle manufacturer: DOMETT
 trailer model : 4A TANKER, D1001
 trailer type : 4-axle-full-trailer

brake chamber and lever length :
 axle 1 : 2 x type/diameter 20. (Meritor) lever length 76 mm
 axle 2 : 2 x type/diameter 20. (Meritor) lever length 76 mm
 axle 3 : 2 x type/diameter 16/16 (WABCO) lever length 76 mm
 axle 4 : 2 x type/diameter 16/16 (WABCO) lever length 76 mm

brake diagram :

valve :
 480 207 0.. 0 WABCO EBS relay valve or 480 207 2.. 0
 480 102 ... 0 WABCO EBS trailer modulator

EBS input data

=====

vehicle manufacturer:	DOMETT
trailer model :	4A TANKER, D1001
trailer type :	4-axle-full-trailer
brake calculation no.:	TP 2022A

tire circumference main axle : 2650 for rdyn max

tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.8 bar z = 0.010
 (laden condition) 2.0 bar z = 0.134
 6.5 bar z = 0.600

control pressure pm		control pressure pm		control pressure pm	
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden
1	1400	to be	1.5	7500	to be
2	1400	entered by	1.5	7500	entered by
3	1200	the vehicle	1.2	7500	the vehicle
4	1200	manufact.	1.2	7500	manufact.
5	0		0,0	0	0,0

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

axle 1	axle 2	axle 3	axle 4
axle load pcyl	axle load pcyl	axle load pcyl	axle load pcyl
1400	1.5	1400	1.5
1900	1.8	1900	1.8
2400	2.2	2400	2.2
2900	2.5	2900	2.5
3400	2.8	3400	2.8
3900	3.1	3900	3.1
4400	3.5	4400	3.5
4900	3.8	4900	3.8
7500	5.5	7500	4.6

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle:	SAF	SBS 1937	brake lining: SAF 437
axle 2 : reference axle:	SAF	TDB 0870 ECE	date : 20131111
axle 3 : reference axle:	SAF	SBS 1937	brake lining: SAF 437
axle 4 : reference axle:	SAF	TDB 0870 ECE	date : 20131111
test report :		SBS 1937	brake lining: SAF 437
test report :		TDB 0870 ECE	date : 20131111
test report :		SBS 0870 ECE	brake lining: SAF 437
test report :		TDB 0870 ECE	date : 20131111
test report :		SBS 0870 ECE	brake lining: SAF 437
test report :		TDB 0870 ECE	date : 20131111

calc. verif. of residual (hot) braking force type III
(item 4.2.1 of appendix 2 to annex 11)

axle 1 (rdyn 421 mm)	$T = 24.1 \text{ }^{\circ}\text{Fe}$
axle 2 (rdyn 421 mm)	$T = 24.1 \text{ }^{\circ}\text{Fe}$
axle 3 (rdyn 421 mm)	$T = 20.0 \text{ }^{\circ}\text{Fe}$
axle 4 (rdyn 421 mm)	$T = 20.0 \text{ }^{\circ}\text{Fe}$

calculated actuator stroke in mm

item 4.3.1.1 of appendix 2 to annex 11)	$s = 47 \text{ mm}$
axle 1 (sp = 58 mm)	$s = 47 \text{ mm}$
axle 2 (sp = 58 mm)	$s = 47 \text{ mm}$
axle 3 (sp = 50 mm)	$s = 47 \text{ mm}$
axle 4 (sp = 50 mm)	$s = 47 \text{ mm}$

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

ThA = 6332 N	ThA = 6332 N
ThA = 4648 N	ThA = 4648 N
ThA = 4648 N	ThA = 4648 N

calc. residual (hot) braking force in N

item 4.3.1.4 of appendix 2 to annex 11)	$T = 38993 \text{ N}$
axle 1 (rdyn 421 mm)	$T = 38993 \text{ N}$
axle 2 (rdyn 421 mm)	$T = 28649 \text{ N}$
axle 3 (rdyn 421 mm)	$T = 28649 \text{ N}$
axle 4 (rdyn 421 mm)	$T = 28649 \text{ N}$

basic test type III
of subject (calculated)
trailer (E) residual
(hot)braking

braking rate of the vehicle

(item 4.3.2 to appendix 2 to annex 11)

0.60

$\geq 0,4$ and
 $\geq 0,6 \cdot E$ (0.36)

required braking rate

(items 1.5.3 and 1.7.2 to annex 11)

axle 1 (rdyn 421 mm)	$T = 38993 \text{ N}$
axle 2 (rdyn 421 mm)	$T = 38993 \text{ N}$
axle 3 (rdyn 421 mm)	$T = 28649 \text{ N}$
axle 4 (rdyn 421 mm)	$T = 28649 \text{ N}$

basic test type III
of subject (calculated)
trailer (E) residual
(hot)braking

braking rate of the vehicle

(item 4.3.2 to appendix 2 to annex 11)

0.60

$\geq 0,4$ and
 $\geq 0,6 \cdot E$ (0.36)

required braking rate

(items 1.5.3 and 1.7.2 to annex 11)

$\geq 0,4$ and
 $\geq 0,6 \cdot E$ (0.36)

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle:	SAF	SBS 1937	brake lining: SAF 607
axle 2 : reference axle:	SAF	TDB 0870 ECE	date : 2014520
test report :	SAF	SBS 1937	brake lining: SAF 607
axle 3 : reference axle:	SAF	TDB 0870 ECE	date : 2014520
test report :	SAF	SBS 1937	brake lining: SAF 607
axle 4 : reference axle:	SAF	TDB 0870 ECE	date : 2014520
test report :	SAF	SBS 1937	brake lining: SAF 607
		TDB 0870 ECE	date : 2014520

calc. verif. of residual (hot) braking force type III
(item 4.2.1 of appendix 2 to annex 11)

axle 1 (rdyn 421 mm) (sp = 58 mm)	T = 24.1 % Fe
axle 2 (rdyn 421 mm) (sp = 58 mm)	T = 24.1 % Fe
axle 3 (rdyn 421 mm) (sp = 50 mm)	T = 20.0 % Fe
axle 4 (rdyn 421 mm) (sp = 50 mm)	T = 20.0 % Fe

calculated actuator stroke in mm

item 4.3.1.1 of appendix 2 to annex 11)	S = 46 mm
axle 1 (sp = 58 mm)	S = 46 mm
axle 2 (sp = 58 mm)	S = 46 mm
axle 3 (sp = 50 mm)	S = 46 mm
axle 4 (sp = 50 mm)	S = 46 mm

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

axle1	ThA = 6332 N
axle2	ThA = 6332 N
axle3	ThA = 4648 N
axle4	ThA = 4648 N

calc. residual (hot) braking force in N

(item 4.3.1.4 of appendix 2 to annex 11)	T = 40838 N
axle 1 (rdyn 421 mm)	T = 40838 N
axle 2 (rdyn 421 mm)	T = 29995 N
axle 3 (rdyn 421 mm)	T = 29995 N
axle 4 (rdyn 421 mm)	T = 29995 N

basic test type III
of subject (calculated)
trailer (E) residual
(hot)braking

braking rate of the vehicle
(item 4.3.2 to appendix 2 to annex 11)

0.60

required braking rate
(items 1.5.3 and 1.7.2 to annex 11)

>= 0,4 and
>= 0,6*E (0.36)

axle 1 (rdyn 421 mm)	T = 40838 N
axle 2 (rdyn 421 mm)	T = 40838 N
axle 3 (rdyn 421 mm)	T = 29995 N
axle 4 (rdyn 421 mm)	T = 29995 N

basic test type III
of subject (calculated)
trailer (E) residual
(hot)braking

braking rate of the vehicle
(item 4.3.2 to appendix 2 to annex 11)

0.60

required braking rate
(items 1.5.3 and 1.7.2 to annex 11)

>= 0,4 and
>= 0,6*E (0.36)

spring parking brake

	axle 3	axle 4
no of TRISTOP-actuators per axle line KDZ	2	2
TRISTOP-actuator type	1Bh	1Bh
lever length	16/16	16/16
stat. tyre radius	rstat max in mm	401
at a stroke of	s in mm	30
min. force of spring brake	TFZ in N	30
sp.brake chamber no 925	6282
sp.brake chamber no 925	6282
release pressure	pls in bar	5.0
	464 4 .. 0464 4 .. 0	484 96. 0484 96. 0
	52598	5.0

calculation:

ratio until road
 $iFB = 1Bh * Eta * C * rBt / (rBn * rstat)$

for rstat in mm

brake force of spring br. Tf in N
 $Tf = (TFZ * KDZ - 2 * Co / 1Bh) * iFB$

braking rate

$zf = \text{sum} (Tf) / P + 0,01$ zf laden

0.367

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary to fulfil the regulations

$\min Ef = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$

$\min Ef = 3617 \text{ mm}$ for $E = 5070 \text{ mm}$

$\min Ef = 3617 \text{ mm}$ for $E = 5070 \text{ mm}$

=====

min Ef = minimum distance between front axle(s) (trailer) or support (semitrailer) and the rear axle(s) (resultant of the bogie)
 $E =$ wheel base
 $fzul = 0.80$ maximum permissible frictional connection required
 $zferf = 0.18$ maximum required braking ratio of the parking brake
 $h = 1492 \text{ mm}$ height of center of gravity - laden
 $PR = 15000 \text{ kg}$ maximum bogie mass - laden
 $P = 30000 \text{ kg}$ maximum total mass - laden
 $n_f = 2$ no. of axle(s) with TRISTOP spring brake actuators
 $ng = 2$ no. of bogie axle(s)

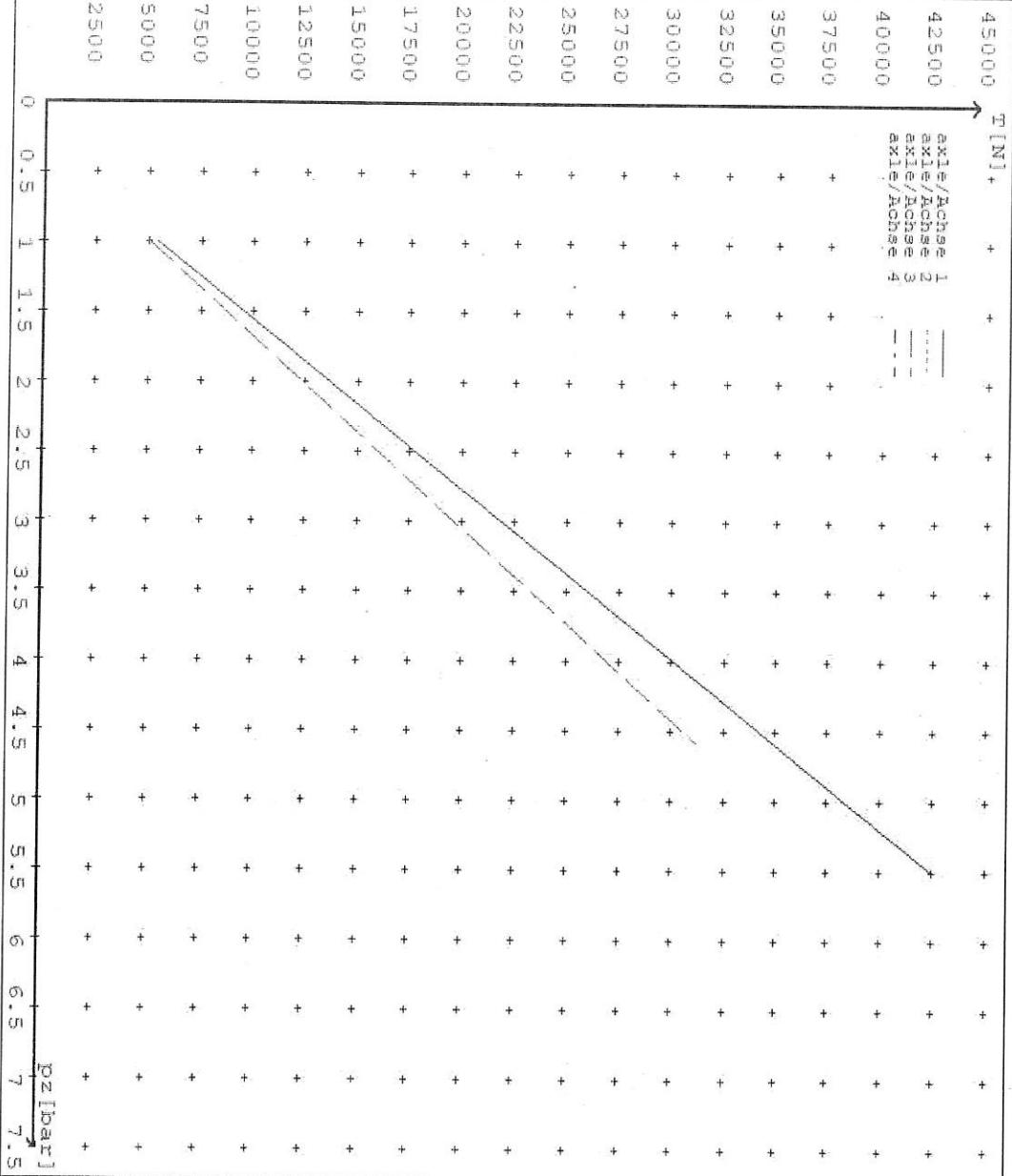
reference values

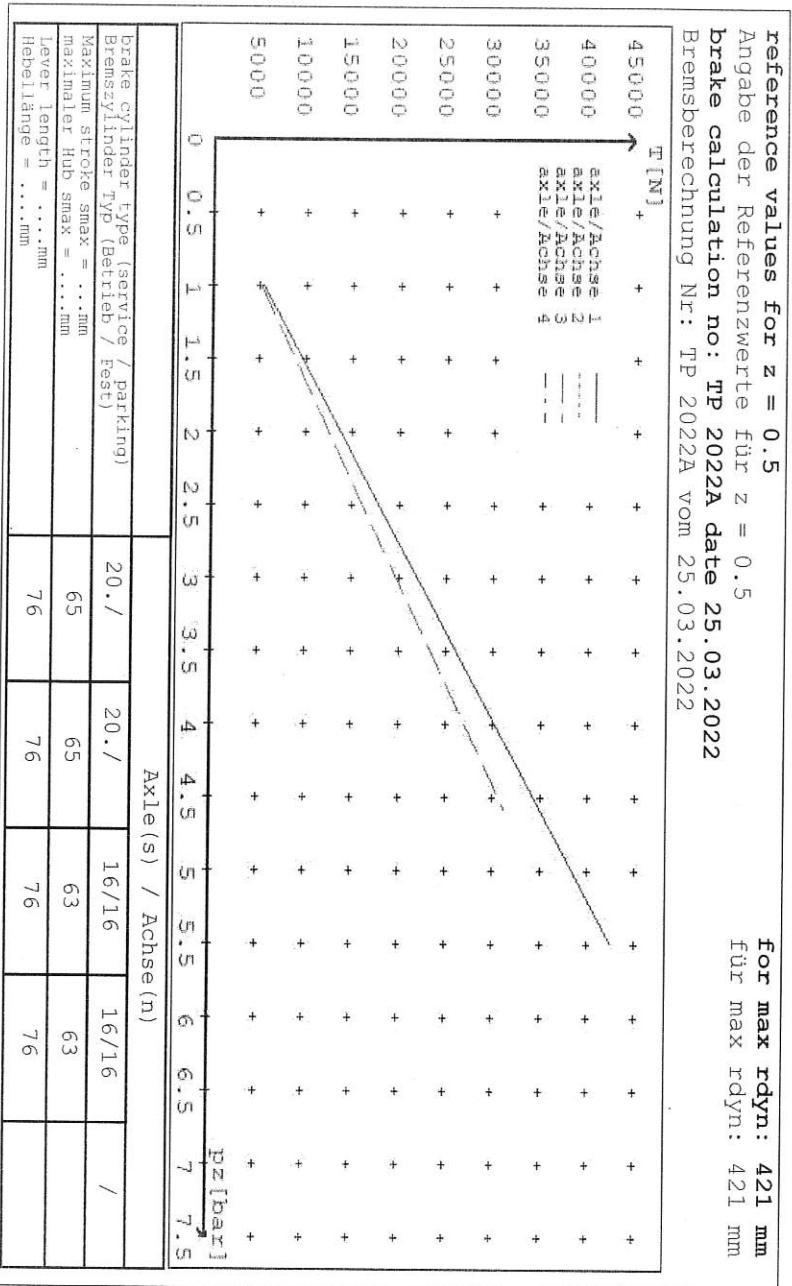
reference values for $z = 50\%$ for max rdyn: 421 mm

	p _z [bar]	T [N]	T [N]
axle 1	1.0 5.5	5350 42416	
axle 2	1.0 5.5	5350 42416	
axle 3	1.0 4.6	4969 31156	
axle 4	1.0 4.6	4969 31156	

VIN - no.:

	Axle(s) / Achse(n)				
brake cylinder type (service / parking)	20. /	20. /	16/16	16/16	/
Brremssylinder Typ (Betrieb / Fest)					
Maximum stroke s _{max} = ... mm	65	65	63	63	
maximaler Hub s _{max} = ... mm					
Lever length = ... mm	76	76	76	76	
Hebellänge = ... mm					







NEW ZEALAND HEAVY VEHICLE BRAKE RULE 32015
WORKSHEET, PROCEDURE DOCUMENTATION SHEET
& CONFIRMATION OF COMPLIANCE

CLIENT

MANUFACTURER:

ADDRESS:

FLEET:

VEHICLE DETAILS

VEHICLE TYPE:

4A TANKER

CERT #:

LC220610

YEAR:

2022

CALCULATION #:

2022 WABCO 4A WPC

MAKE:

DOMETT

REGO #:

MODEL:

D1001

LT400 #:

830432

CHASSIS #:

2186

ORDER #:

8876

VIN #:

7A9D10014N2023186

GVM: t

26

PRIME MOVER:

EBS / EUROPEAN

LOAD CONFIGURATION:

UNIFORM DENSITY

WHEEL BASE: m

FRONT

REAR

~

15

15

~

5.07

UNLADEN COG m

0.7

MAX HEIGHT m

2.38

HEIGHT DECK m

1.00

COG: m

1.492

FRONT

REAR

TOTAL

FRONT

REAR

FITTED

TYRE SIZE:

265 70 R19.5

FRONT

REAR

265 70 R19.5

ROLLING CIRCUMFERENCE: M/M

2645

FRONT

REAR

2645

AXLE SPACING: m

1.3

FRONT

REAR

1.3

BRAKE & AXLE DETAILS

AXLE:	<input type="text" value="SAF"/>	MODEL	<input type="text" value="SAF-Z19S"/>	TEST REPORT	<input type="text" value="TDB0878"/>
POLE WHEEL FRONT:	<input type="text" value="90"/>	POLE WHEEL REAR:	<input type="text" value="90"/>		
LINING MATERIAL:	<input type="text" value="SAF 607"/>	BRAKE FACTOR:	<input type="text" value="22.37"/>		
SENSED AXLES:	<input type="text" value="1 + 3"/>				NOTES -

CHAMBER AND VALVING DETAILS

כינוס מדע

BAND

SIZE:

GIMEL: 1111

TESTI REPUBBLICANI

SPRING BRAKE FORCE: KN

HOLDOFF PRESSURE: Bar

FOUNDAIIION BRAKE:

LEVER LENGTH

卷之三

הנִזְקָנָה

卷之三

卷之三

הנִזְקָן

23

FRONT FRICTION: μ

0.51

SUBSYSTEMS:

□ ELEY 1116 133 0300

SMARTBOARD OPTI-LINK

LINK

□ CAN ROUTER

□

SUSPENSION**SUSPENSION TYPE:**

FRONT

REAR

PNEUMATIC

PNEUMATIC

SAF_AIRSPRING

SAF_AIRSPRING

SAF_INTRÄ

SAF_INTRÄ

2619, 300mm

2619, 300mm

NORGREN 3042402

NORGREN 3042402

464 008 011 0

464 008 011 0

250

250

HANGER HEIGHT mm:

HANGER HEIGHT mm:

PEDESTAL HEIGHT mm:

PEDESTAL HEIGHT mm:

LIFT AXLE:

LIFT AXLE:

TIPPING DUMP SWITCH:

TIPPING DUMP SWITCH:

LIFTAXLE VALVE:

LIFTAXLE VALVE:

PRESSURE LIMITING:

PRESSURE LIMITING:

AIR TANKS

AIR TANKS

AIR TANKS STANDARD:

AIR TANKS STANDARD:

FRONT

REAR

BRAKE TANK SIZE: L

BRAKE TANK SIZE: L

AUXILIARY TANK SIZE: L

AUXILIARY TANK SIZE: L

PRESSURE PROTECTION:

PRESSURE PROTECTION:

AIR LINES**TEST POINTS:**

CONTROL LINE:

FILTER X 1

TANK:

ECU X 1

REAR CHAMBER:

ECU X 2

FRONT CHAMBER:

LEFT 1st

DUOMATIC COLOUR CODED:

YES

ELECTRONIC HEIGHT SENSOR CALIBRATION

TIMER TICKS [F/R]	MILLIMETRE [F / R]

UPPER LEVEL:

NORMAL LEVEL:

LOWER LEVEL:

CHECKS AT COMMISSION OF VEHICLECHAMBER BUNGS REMOVED: VALVE MOUNTING: ECU BLANKING PLUGS CHECKED:

RESPONSE TIME:

MODULATOR 2.1 MODULATOR 2.2 RELAY VALVE **NOTES AND SPECIAL CONDITIONS**

3/12/2021 received est build schedule. 15/12/2021 request to do project, receive drawings etc.
24/3/2022 start files, request and receive product and trailer data. 25/3/2022 do calculations
and ECU files.

29/03/2022 Advised air reservoirs changed. Redo paperwork to reflect change.

22/06/2022 Complete paperwork, SODC & ECU file & send.

REASON FOR CERTIFICATION: NEW TRAILER

I UNDERSTAND AND DECLARE THAT I AM THE CERTIFIER IDENTIFIED BELOW AND HOLD A CURRENT VALID APPOINTMENT. I CERTIFY THAT AT THE TIME OF INSPECTION THE ABOVE MENTIONED VEHICLE COMPONENT DESIGN AND THIS CERTIFICATION COMPLIES IN ALL RESPECTS WITH THE LAND TRANSPORT RULE VEHICLE STANDARDS COMPLIANCE 2002 AND MY DEED OF APPOINTMENT. TO THE BEST OF MY KNOWLEDGE THE INFORMATION CONTAINED IN THIS CERTIFICATE IS TRUE AND CORRECT.

RULE / STD COMPLIED TO:

NEW ZEALAND HEAVY VEHICLE BRAKE RULE 32015, SCHEDULE 5, ADR-35, ECE-R13, FMVSS-121

DATE:

21/07/2022

SIGNED:

Lance Cawte

CERTIFIER NAME & ID:

CHRIS CLARKE

CJC

SDOC BY:

LANCE CAWTE

LPC

PHONE (BUS):

09-980-7300

FAX:

POSTAL ADDRESS:

P.O. Box 98-971, Manukau 2241
New Zealand