

Heavy vehicle specialist inspector's or manufacturing inspecting organisation's name (*PRINT IN CAPS*)

CHRIS CLARKE

ID

CJCPlate number (*optional*)

Make

DOMETTModel (*optional*)**E2001 PH**

Certification category

HVEK

VIN/chassis number

7A9E20017P2023347

Component being certified:

Log bolsters

SRT

Swept path

Chassis

Towing connection

PSV stability

PBS

Load anchorage

 Brakes

PSV rollover

Description of work

CERTIFY TO SCHEDULE 5 OF LTR 32015: NZ HEAVY VEHICLE BRAKE SPECIFICATION.

CARRY OUT BRAKE CALCULATIONS, INSPECTION AND ECU END OF LINE PROTOCOL.

5AFT CURTAININSIDE

RSP ON TYRE: 265 70 R19.5

FOR SYSTEM ARCHITECTURE, PLEASE REFER TO PDS WORKSHEET & SCHEMATIC.

REASON FOR CERTIFICATE: NEW TRAILER BUILDCode/standard/rule certified to
LTR 32015Component load rating(s)
32 Tonnes GVMGeneral drawing number(s)
N/A**16 Tonne (Front brake mass)**
19 Tonne (Rear brake mass)

Supporting documents

BRAKE RULE CERTIFICATE**CJC239126****BRAKE CALCULATION #****DT023361**Special conditions (*optional*)**WARNING LAMP MUST ILLUMINATE WHEN IGNITION IS SWITCHED ON & THEN
EXTINGUISH IMMEDIATELY OR WHEN VEHICLE SPEED EXCEEDS 7 KM/H**Certified **N/A [UNLESS MODIFIED]****or**Hubodometer reading (*whichever comes first*)

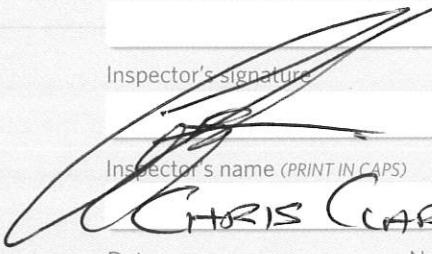
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Designer's ID (*if different from inspector below*)

Inspector's signature

Inspector's name (*PRINT IN CAPS*)

ID number


CHRIS CLARKE
Date
10-Nov-23

Number

A 02926CoF vehicle inspector ID (*if applicable*)CoF vehicle inspector signature (*if applicable*)

Date

HALDEX EBS/ABS END OF LINE TEST REPORT

HalDEX

ECU Configuration		4S:3M ECUFront Facing ,RearMaster,CentreSlave
Vehicle Identification Number		7A9E20017P2023347
Brake Calculation		023347
Manufacturer		DOMETT
EBS Assembly Number		
ECU Software		A820 B30
Odometer		0.441
Date		10/11/23
Time		13:41
CAN Hub		Not Fitted

Wheel Scale	Rdyn(mm)	No. of teeth
S1A/S1B	421	90
S2A/S2B	0	0
SA/SB(SL1)	421	90
SA/SB(SL2)	0	0

Sensor Tests							Not Applicable
S1A	S1B	S2A	S2B	SA(1)	SB(1)	SA(2)	SB(2)
Passed	Passed	-	-	Passed	Passed	-	-

Sensor Modulator Tests							Passed
S1A	S1B	S2A	S2B	SA(1)	SB(1)	SA(2)	SB(2)
Passed	Passed	-	-	Passed	Passed	-	-

Push Through Tests				Passed
P21	P22	P2(1)	P2(2)	
6.35	6.30	6.20		-

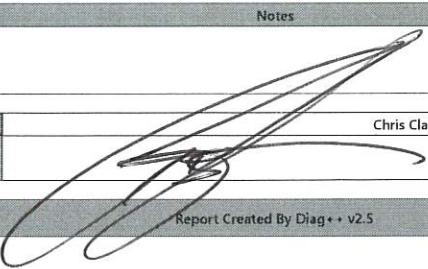
	EBS Pressure Test						Results			
	INPUTS	OUTPUTS				Results				
	MASTER	SLAVE1	SLAVE2	MASTER	SLAVE1	SLAVE2	P21	P22	P2(1)	P2(2)
Unladen Suspension	0.30	0.50	-							
Laden Suspension	3.40	4.40	-							
P0	0.40	0.30	-							
PD	0.70	0.70	-	0.40	0.30	-	0.40	0.45	-	-
PP1[U]	1.50	1.50	-	0.55	0.50	-	0.40	0.45	-	-
PP1[L]	1.50	1.50	-	0.95	1.05	-	0.85	0.85	-	-
PP2[U]	4.50	4.50	-	1.35	1.40	-	1.40	1.25	-	-
PP2[L]	4.50	4.50	-	3.20	3.90	-	3.10	3.10	-	-
PP3[U]	6.50	6.50	-	2.00	2.00	-	1.90	2.00	-	-
PP3[L]	6.50	6.50	-	5.00	5.80	-	4.85	4.85	-	-
P Limit				Fitted						

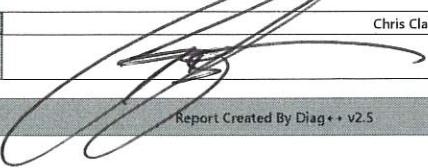
Options			LSV on 24N
No REV			
Slave Suspension			

Lamp and Auxiliary Tests			Used	Passed
Lamp				
Aux0 Red	Not Used	(unknown options),B+		-
Aux0 Yellow	Not Used	(unknown options),B+		-
Aux1 Red	Not Used	(unknown options),B+		-
Aux1 Yellow	Not Used	(unknown options),B+		-
Aux2 Red	Not Used	(unknown options),B+		-
Aux2 Yellow	Not Used	(unknown options),B+		-
Aux3 Red	Not Used	(unknown options),B+		-
Aux3 Yellow	Not Used	(unknown options),B+		-
Aux4	Not Used	(unknown options)		-
Aux5	Not Used	(unknown options)		-
Lat Acc Internal 24N	Fitted			Passed

System Leak Test			Not Applicable
Pressure Drop	-	Time Period	-

EB+ Soft Docking			Not Applicable
Channels	Sensors	Offset (0 ... 60)	
Yellow Channels	-	-	-
Green Channel	-	-	-
Beeper	-	Lights	-

Notes	
	

Operator's Name	Chris Clarke
Signature	

Report Created By Diag+ v2.5

trailer (full, semi-, centre-axle) with air brake system acc. to UN/ECE-R.13.11

distribution: DOMETT TRAILERS
 7A9E20017P2023347
 CJC239124

please note!

This brake calculation is made under consideration of
 -the legal prescriptions mentioned above in the version valid
 at the time of making the program (V6.14.04.20).
 -the functional characteristics of our products
 as well as the data of the brake out of the test
 approvals of the axle manufacturers, and
 -the other vehicle data included in the brake calculation.
 Please check whether these data correspond to the actual vehicle data.
 Our conditions of delivery apply (particularly section 9.0).
 In any case we recommend to do a braking harmonisation!
 WABCObraKE V6.14.04.20 db 03.11.2017

vehicle manufacturer: DOMETT TRAILERS
 trailer model : 5AFT CURTAININSIDE
 trailer type : 5-axle-full-trailer
 remarks : air / hydraulic / VA suspension
 TRAILER - EBS
 TRISTOP 3+4: 16/24
 265/70 R 19,5

axle 1 + 2 + 3 + 4 + 5 : Assali Stefen, K, 361-071-04 ECE Re 432,

			<u>unladen</u>	<u>laden</u>
total mass	P in kg		7200	35050
axle 1	P1 in kg		1650	8000
axle 2	P2 in kg		1650	8000
axle 3	P3 in kg		1300	6350
axle 4	P4 in kg		1300	6350
axle 5	P5 in kg		1300	6350
wheel base	E in mm	7380 -	7380	
centre of gravity height	h in mm		1035	2090

		<u>axle 1</u>	<u>axle 2</u>	<u>axle 3</u>	<u>axle 4</u>	<u>axle 5</u>
no. of combined axles		1	1	1	1	1
no. of brake chambers per axle line	KDZ	2	2	2	2	2
The power output corresponds to		BZ 122.1	BZ 122.1BC	0165.0BC	0165.0BC	0169.0
brake chamber manufacturer		Meritor	Meritor	Haldex	Haldex	Haldex
chamber size		20.	20.	16/24	16/24	16"
lever length	lBh in mm	74	74	74	74	74
brake factor	[-]	20.26	20.26	20.26	20.26	20.26
dyn. rolling radius	rdyn min in mm	421	421	421	421	421
dyn. rolling radius	rdyn max in mm	421	421	421	421	421
threshold torque	Co Nm	7.0	7.0	7.0	7.0	7.0

calculation:

chamber pressure(rdyn min)pH at z=22,5%bar	2.4	2.4	2.3	2.3	2.3
chamber pressure(rdyn max)pH at z=22,5%bar	2.4	2.4	2.3	2.3	2.3
chamber press.(servo)pcha at pm6,5bar bar	6.3	6.3	5.0	5.0	5.0
piston force ThA at pm6,5bar N	7318	7318	4779	4779	4779
brake force(rdyn min)T lad. at pm6,5bar N	52229	52229	33987	33987	33987
brake force(rdyn max)T lad. at pm6,5bar N	52229	52229	33987	33987	33987
brake force within 1 % rolling friction proportion	%	22.2	22.2	18.5	18.5
					18.5

braking rate z laden	0.600	for rdyn min
z = sum (TR)/PRmax	0.600	for rdyn max

Trailer may only be operated in combination with trucks/tractors with ISO 7638 supply (5 or 7 polar).

brake diagram :

maximum pressure: 8.5 bar

axle 1:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 20HSCLD65

axle 2:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 207 0.. 0 WABCO or 480 207 2.. 0
EBS relay valve

brake cylinder: Meritor 20HSCLD65

axle 3:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Haldex 135 1624 ...

axle 4:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Haldex 135 1624 ...

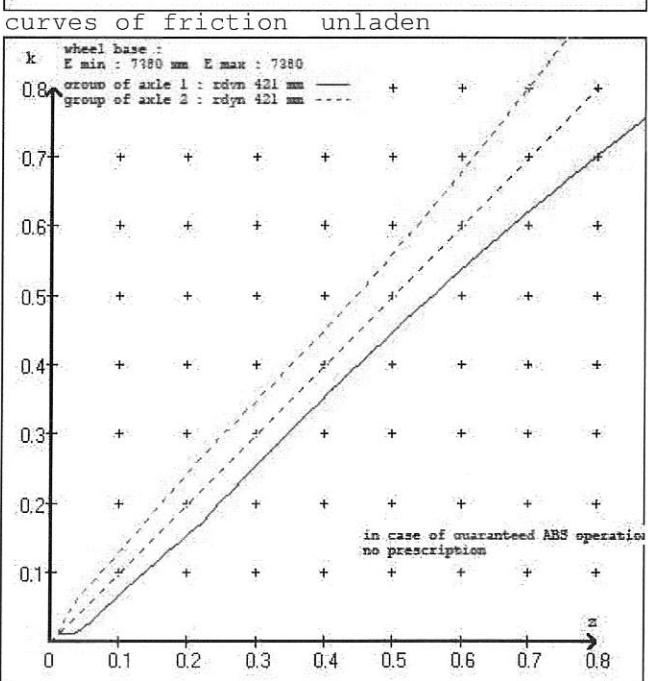
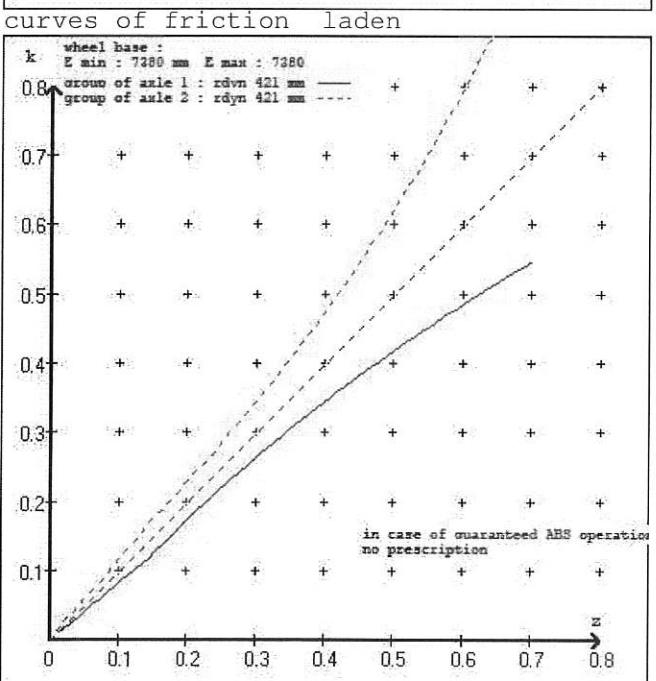
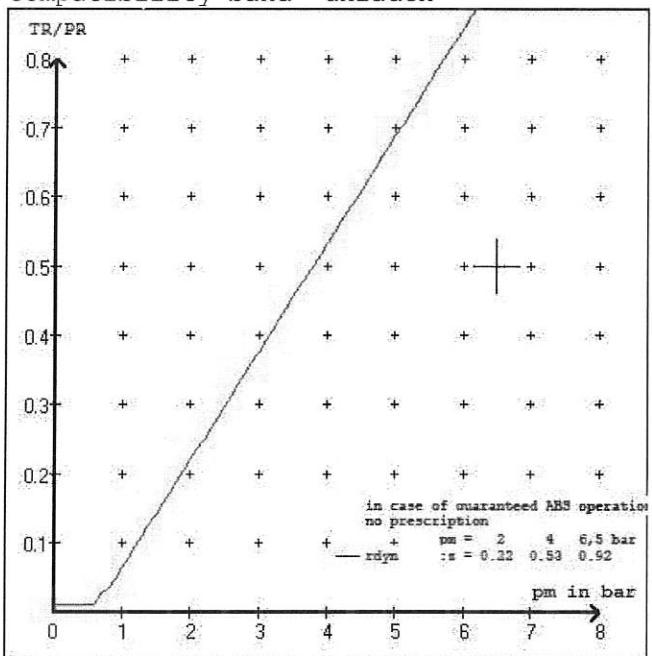
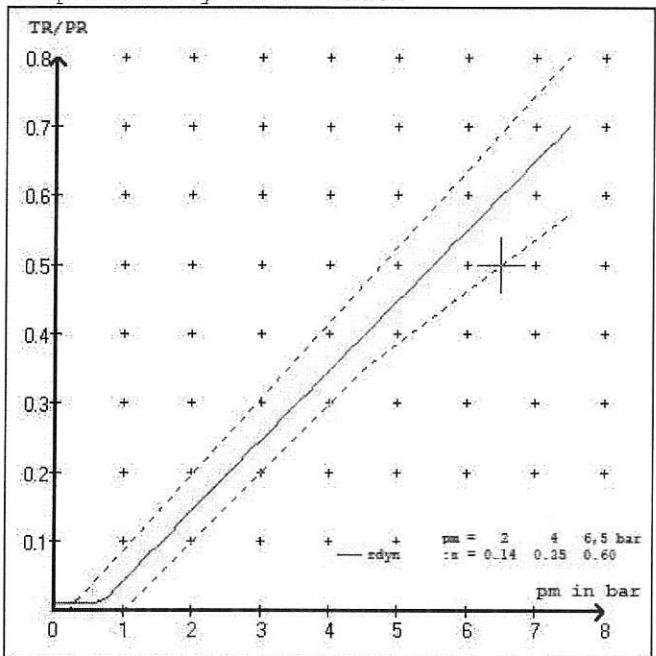
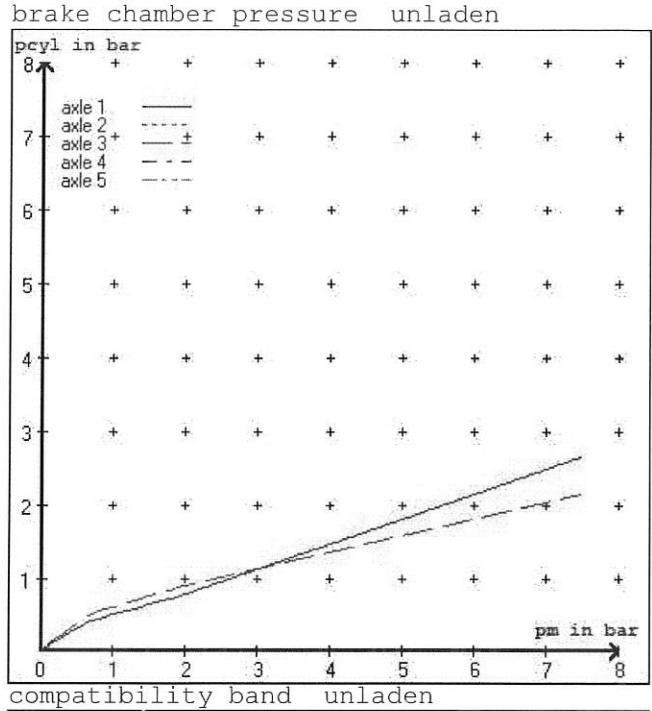
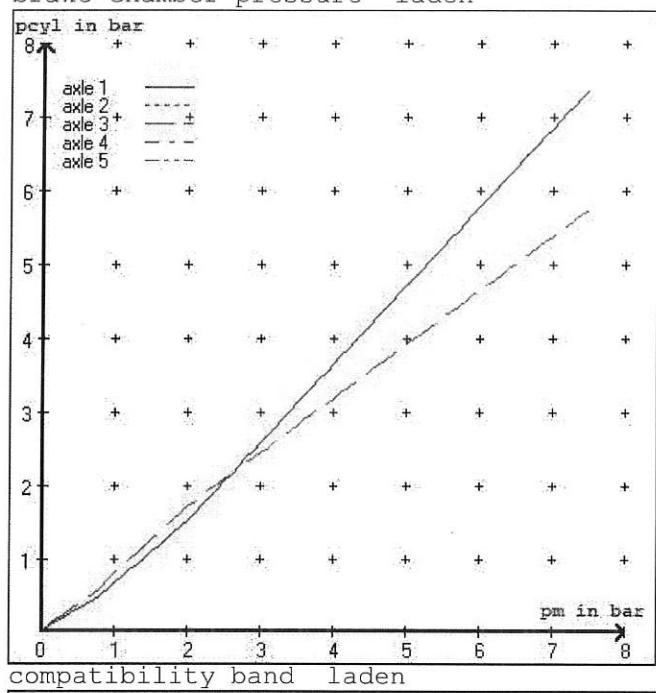
axle 5:

valve 1: 971 002 ... 0 WABCO
EBS emergency valve

valve 2: 480 102 ... 0 WABCO
EBS trailer modulator

brake cylinder: Haldex 125 160 ...

test type III (zIII = 0.30) for rdyn min : axle1 axle2 axle3 axle4 axle5
at pm 3.5 bar => pcha in bar : 3.1 3.1 2.8 2.8 2.8
test type III (zIII = 0.06) for rdyn min : axle1 axle2 axle3 axle4 axle5
at pm 1.2 bar => pcha in bar : 0.8 0.8 0.9 0.9 0.9



vehicle manufacturer: DOMETT TRAILERS
 trailer model : 5AFT CURTAININSIDE
 trailer type : 5-axle-full-trailer

brake chamber and lever length :

axle 1 :	2 x type/diameter	20.	(Meritor)	lever length 74 mm
axle 2 :	2 x type/diameter	20.	(Meritor)	lever length 74 mm
axle 3 :	2 x type/diameter	16/24	(Haldex)	lever length 74 mm
axle 4 :	2 x type/diameter	16/24	(Haldex)	lever length 74 mm
axle 5 :	2 x type/diameter	16"	(Haldex)	lever length 74 mm

brake diagram :

valve :

971 002 ... 0	WABCO EBS emergency valve	
480 207 0.. 0	WABCO EBS relay valve	or 480 207 2.. 0
480 102 ... 0	WABCO EBS trailer modulator	

EBS input data

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vehicle manufacturer: DOMETT TRAILERS
 trailer model : 5AFT CURTAININSIDE
 trailer type : 5-axle-full-trailer
 brake calculation no. : GenNZ 50368A

tire circumference main axle : 2650 for rdyn max
 tire circumference auxiliary axle : 2650 for rdyn max

assignment pm / deceleration z: pm 0.7 bar z = 0.010
 (laden condition) 2.0 bar z = 0.142
 6.5 bar z = 0.600

control pressure pm			6,5	control pressure pm			0.7	2.0	6.5
axle	axle load unladen	bellow pr. unladen	brake pr. unladen	axle load laden	bellow pr. laden	brake pr. laden			
1	1650	to be entered by the vehicle manufact.	2.3	8000	to be entered by the vehicle manufact.	0.4	1.5	6.3	
2	1650		2.3	8000		0.4	1.5	6.3	
3	1300		1.9	6350		0.5	1.7	5.0	
4	1300		1.9	6350		0.5	1.7	5.0	
5	1300		1.9	6350		0.5	1.7	5.0	

The unladen values indicated in the above table are values for the basic parameter set. Higher unladen axle loads and liftaxles are automatically recognized and do not require separate adjustment. The above unladen axle loads must not be fallen below.

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axle 1	axle 2	axle 3	axle 4	axle 5
axle load pcyl				
1650	2.3	1650	2.3	1300
2150	2.6	2150	2.6	1800
2650	2.9	2650	2.9	2300
3150	3.2	3150	3.2	2800
3650	3.6	3650	3.6	3300
4150	3.9	4150	3.9	3800
4650	4.2	4650	4.2	4300
5150	4.5	5150	4.5	4800
8000	6.3	8000	6.3	6350

data sheet to ECE vehicle type-approval certificate concerning braking equipment: according to ECE R13 annex 11

axle 1 : reference axle: Assali SteftTM or LM or LCen
 test report : 361-071-04 ECE Re 432
 axle 2 : reference axle: Assali SteftTM or LM or LCen
 test report : 361-071-04 ECE Re 432
 axle 3 : reference axle: Assali SteftTM or LM or LCen
 test report : 361-071-04 ECE Re 432
 axle 4 : reference axle: Assali SteftTM or LM or LCen
 test report : 361-071-04 ECE Re 432
 axle 5 : reference axle: Assali SteftTM or LM or LCen
 test report : 361-071-04 ECE Re 432

brake lining: ROR 8616 AF (M13)
 date : GA310709
 brake lining: ROR 8616 AF (M13)
 date : GA310709
 brake lining: ROR 8616 AF (M13)
 date : GA310709
 brake lining: ROR 8616 AF (M13)
 date : GA310709
 brake lining: ROR 8616 AF (M13)
 date : GA310709

calc. verif. of residual (hot) braking force type III
 (item 4.2.1 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 22.7 % Fe
axle 2	(rdyn 421 mm)	T = 22.7 % Fe
axle 3	(rdyn 421 mm)	T = 16.7 % Fe
axle 4	(rdyn 421 mm)	T = 16.7 % Fe
axle 5	(rdyn 421 mm)	T = 16.7 % Fe

calculated actuator stroke in mm
 (item 4.3.1.1 of appendix 2 to annex 11)

axle 1	(sp = 58 mm)	s = 38 mm
axle 2	(sp = 58 mm)	s = 38 mm
axle 3	(sp = 51 mm)	s = 38 mm
axle 4	(sp = 51 mm)	s = 38 mm
axle 5	(sp = 51 mm)	s = 38 mm

average thrust output in N at pm = 6,5 bar (however max. pcha = 7,0 bar)

axle1	ThA = 7318 N
axle2	ThA = 7318 N
axle3	ThA = 4779 N
axle4	ThA = 4779 N
axle5	ThA = 4779 N

calc. residual (hot) braking force in N
 (item 4.3.1.4 of appendix 2 to annex 11)

axle 1	(rdyn 421 mm)	T = 44763 N
axle 2	(rdyn 421 mm)	T = 44763 N
axle 3	(rdyn 421 mm)	T = 29147 N
axle 4	(rdyn 421 mm)	T = 29147 N
axle 5	(rdyn 421 mm)	T = 29147 N

basic test type III
 of subject (calculated)
 trailer (E) residual

braking rate of the vehicle
 (item 4.3.2 to appendix 2 to annex 11) 0.60 0.51

required braking rate
 (items 1.5.3 and 1.7.2 to annex 11) >= 0,4 and
 >= 0,6*E (0.36)

axle 1	(rdyn 421 mm)	T = 44763 N
axle 2	(rdyn 421 mm)	T = 44763 N
axle 3	(rdyn 421 mm)	T = 29147 N
axle 4	(rdyn 421 mm)	T = 29147 N
axle 5	(rdyn 421 mm)	T = 29147 N

basic test type III
 of subject (calculated)
 trailer (E) residual

braking rate of the vehicle
 (item 4.3.2 to appendix 2 to annex 11) 0.60 0.51

required braking rate
 (items 1.5.3 and 1.7.2 to annex 11) >= 0,4 and
 >= 0,6*E (0.36)

spring parking brake

		axle 3	axle 4
no of TRISTOP-actuators per axle line KDZ		2	2
TRISTOP-actuator type		16/24	16/24
lever length	lBh in mm	74	74
stat. tyre radius	rstat max in mm	401	401
at a stroke of	s in mm	30	30
min. force of spring brake	TFZ in N	6003	6003
sp.brake chamber no Haldex		135 162	135 162
release pressure	pLs in bar	5.2	5.2

calculation:

ratio until road		3.7388	3.7388
iFb = lBh*Eta*C*rBt/(rBn*rstat)		401	401
for rstat in mm		44180	44180
brake force of spring br. Tf in N			
Tf = (TFZ*KDZ-2*Co/lBh)*iFb			
braking rate	zf laden	0.267	
zf = sum (Tf)/P + 0,01			

Test of the frictional connection required by the parking brake

minimum wheelbase/minimum supporting width min Ef necessary
to fulfil the regulations

$$\text{min Ef} = E * (1 - PR/P + zferf * h/E) / (1 - zferf / (fzul * nf/ng))$$

$$\begin{aligned} \text{min Ef} &= 5653 \text{ mm} \quad \text{for } E = 7380 \text{ mm} \\ \hline \text{min Ef} &= 5653 \text{ mm} \quad \text{for } E = 7380 \text{ mm} \end{aligned}$$

min Ef = minimum distance between front axle(s) (trailer) or support (semitrailer)
and the rear axle(s) (resultant of the bogie)
E = wheel base
fzul = 0.80 maximum permissible frictional connection required
zferf = 0.18 maximum required braking ratio of the parking brake
h = 2090 mm height of center of gravity - laden
PR = 19050 kg maximum bogie mass - laden
P = 35050 kg maximum total mass - laden
nf = 2 no. of axle(s) with TRISTOP spring brake actuators
ng = 3 no. of bogie axle(s)

reference values

reference values for z = 50% for max rdyn: 421 mm

	pz [bar]	T [N]	T [N]
axle 1	1.0 6.3	4770 43524	
axle 2	1.0 6.3	4770 43524	
axle 3	1.0 5.0		3869 28322
axle 4	1.0 5.0		3869 28322
axle 5	1.0 5.0		3869 28322

VIN - no.:

	Axe(s) / Achse(n)				
brake cylinder type (service / parking) Bremszylinder Typ (Betrieb / Fest)	20./	20./	16/24	16/24	16"/
Maximum stroke smax =mm maximaler Hub smax =mm	65	65	65	65	65
Lever length =mm Hebellänge =mm	74	74	74	74	74

